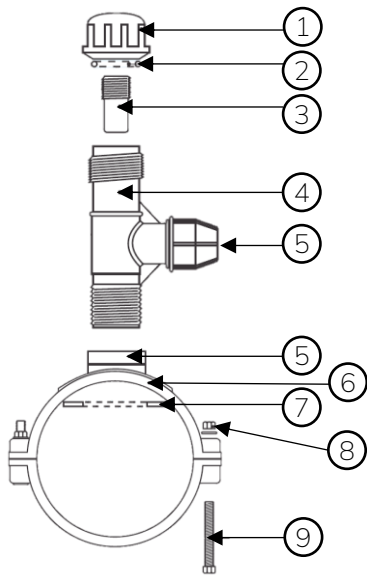


FISH Tapping Ferrule

PP Tapping Ferrule for Thermoplastics Pipe - Parts & Components



Tapping Ferrule Components	
Parts	Material
1. Tapping Ferrule Cap	Polypropylene
2. Rubber 'O' Ring	NBR
3. Cutter	Carbon Steel
4. Tapping Ferrule Body	Polypropylene
5. Reinforce Ring	Stainless Steel 304
6. Tapping Ferrule Saddle	Polypropylene
7. Gasket	NBR
8. Hexagon Nut	Mild Steel / SS 304
9. Hexagon Bolt	Mild Steel / SS304

PP Tapping Ferrule for Thermoplastics Pipe – Installation Guide

1. Fix the PP Tapping Ferrule onto the PP Clamp Saddle outlet by turning the PP Tapping Ferrule in clockwise direction. (Figure 1)
2. Make sure that the rubber gasket sits properly in the groove of the saddle.
3. Clamp the PP Saddle onto the main pipe by fastening the bolts and nuts. (Figure 1)
4. Connect the communication pipe to the PP Tapping Ferrule outlet.
5. To perform tapping, remove cap, insert the T-bar onto the recess of the cutter. (Figure 2)
6. Turn the T-bar in clockwise direction until the cutter cut through the pipe wall. (Figure 3)
7. Retain the disc cut from the pipe, act as stopper.
8. Reverse the cutter until it flushes with the top of the stack. At this stage, the PP Tapping Ferrule is in open position. (Figure 4)
9. Remove the T-bar, tighten on the cap.

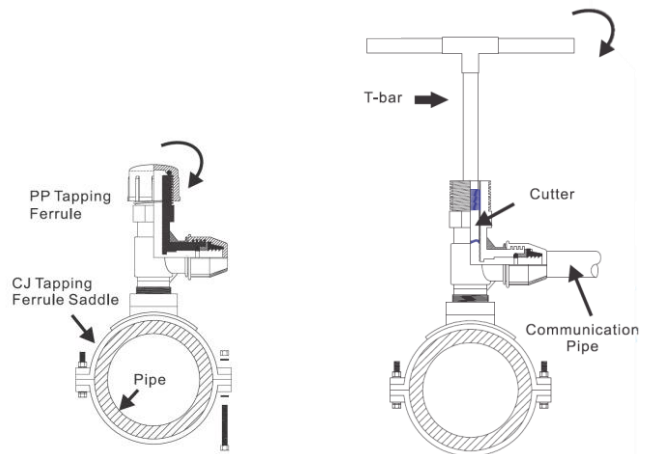


Figure 1

Figure 2

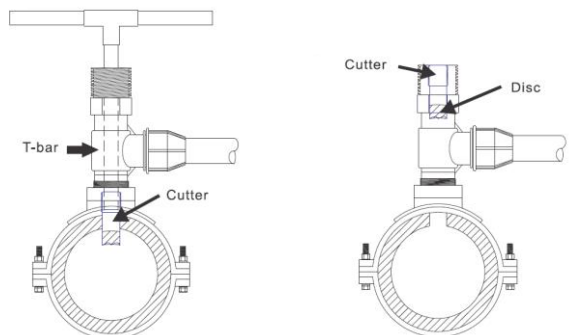


Figure 3

Figure 4